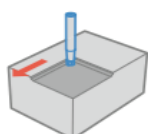
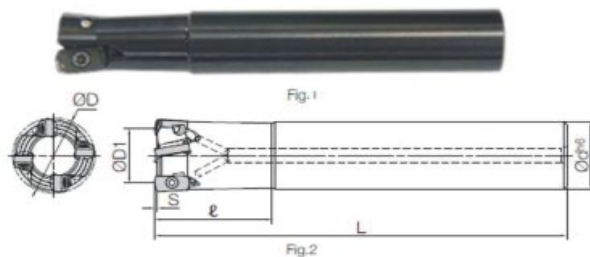
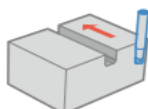


TOTIME MRH glodače glave visokog posmaka

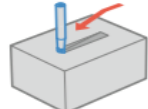
Promjeri rezanja od Ø16 do Ø32
Smanjena sila rezanja
Kraće vrijeme ciklusa pri grubim obradama
Cilindrični držači s unutarnjim hlađenjem



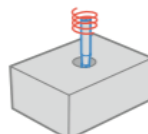
Čeono i kutno glodanje



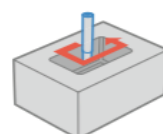
Glodanje u puno



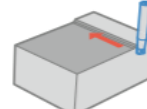
Pravocrtna obrada pod kutom



Spiralno glodanje



Glodanje sjedišta

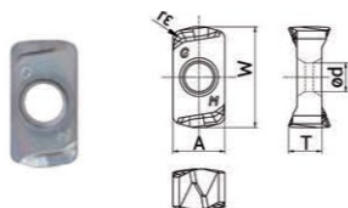


Glodanje profila

	Promjer oštrice D (mm)	Promjer obrade D1 (mm)	Promjer stabla d (mm)	Oslobođeni dio l (mm)	Ukupna dužina L (mm)	Broj zuba Z	Maks. Broj okretaja (min) ⁻¹
MRH16-S16-03-2T	16	8	16	30	100	2	18800
MRH20-S20-03-3T	20	12	20	50	130	3	15700
MRH25-S25-03-3T	25	17	25	60	140	3	13400
MRH32-S32-03-4T	32	24	32	70	150	4	11400

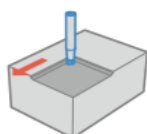
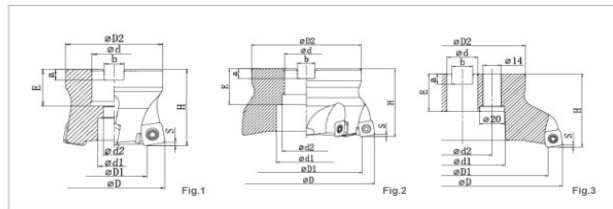
	Preporučeni parametri rezanja	Fz (mm/t) Ap=0,5mm	Kvaliteta KX402 Vc (m/min)	Kvaliteta KX405 Vc (m/min)
Ekonomična pločica LOGU030310ER-GM za opću namjenu s 4 rezne oštrice	P	Ugljični čelik	★ 120 - 180 - 250	☆ 120 - 180 - 250
		Legirani čelik	★ 100 - 160 - 220	☆ 100 - 160 - 220
Preporučeno glodati do 0,5mm po prolazu	M	Kovani čelik (do 50 HRC)	★ 60 - 120 - 160	☆ 60 - 120 - 160
		Austenitni nehrđajući čelik	☆ 100 - 160 - 200	★ 100 - 160 - 200
		Martenzitni nehrđajući čelik		★ 150 - 200 - 250
KX402 kvaliteta prvi izbor za obradu čelika	S	Precipitacijom očvršnuti nehrđajući čelik		★ 90 - 120 - 150
		Legure na bazi nikla otporne na visoke temperature	0.2 - 0.4 - 0.6	★ 20 - 30 - 50
KX405 kvaliteta prvi izbor za obradu inoxa		Titanijeve legure	0.2 - 0.4 - 0.6	★ 40 - 60 - 80

★ prvi izbor

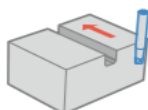


TOTIME MRH glodače glave visokog posmaka

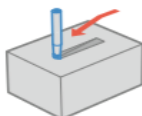
- Promjeri rezanja od Ø50 do Ø160
- Smanjena sila rezanja
- Kraće vrijeme ciklusa pri grubim obradama



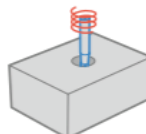
Čeono i kutno glodanje



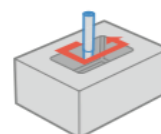
Glodanje u puno



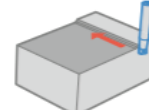
Pravocrtna obrada pod kutom



Spiralno glodanje



Glodanje sjedišta



Glodanje profila

	Promjer oštrice D (mm)	Promjer obrade D1 (mm)	Promjer stabla d (mm)	Ukupna dužina H (mm)	Broj zuba Z	Maks. Broj okretaja (min) ⁻¹
MRH050R-14-3T-22M	50	27	47	50	3	8800
MRH063R-14-4T-22M	63	40	60	50	4	7400
MRH080R-13-5T-27M	80	57	76	63	5	6400
MRH100R-14-7T-32M	100	77	96	63	7	5600
MRH125R-14-7T-40M	125	102	100	63	7	4800
MRH160R-14-8Z-40M	160	137	100	63	8	4200

	Preporučeni parametri rezanja	Fz (mm/t) Ap=0,5mm	Kvaliteta KX402 Vc (m/min)
Ekonomična SOMT140520ER-GM pločica s 4 rezne oštrice	P	Ugljični čelik	120 - 180 - 250
		Legirani čelik	100 - 160 - 220
Preporučeno glodati do 1,2mm po prolazu	M	Kovani čelik (do 50 HRC)	60 - 120 - 160
		Austenitni nehrđajući čelik	100 - 160 - 200
		Martenzitni nehrđajući čelik	150 - 200 - 250
KX402 kvaliteta prvi izbor za obradu čelika i inoxa		Precipitacijom očvrštnuti nehrđajući čelik	90 - 120 - 150

