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ENGLISH

CLAMPERS

EXPIRE 31st OF JULY 2022

OFFERS

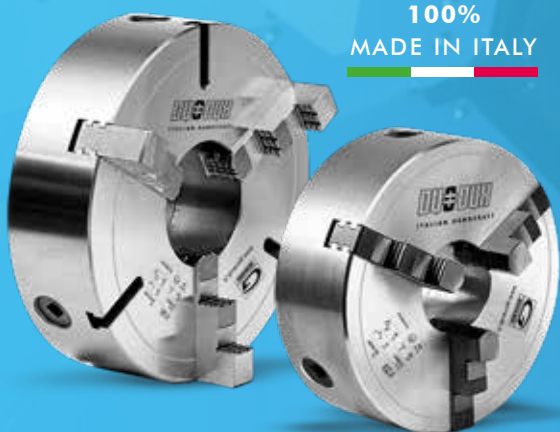
100%
MADE IN ITALY

DUODUX

DOUBLE GUIDE SELF CENTERING CHUCKS



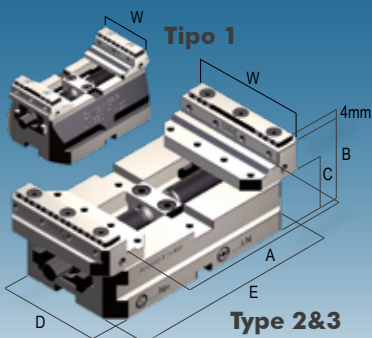
Scan the QR code
and discover the
full range !!



DU+DUX
ITALIAN HANDCRAFT

5 YEARS
WARRANTY

Art.650



Standard equipment: 1 Box wrench, 1 Calibrated centering or pull-stud for Z.P.
2 positioning key-nuts and 2 self-centering key-nuts +

FREE : pair of top jaws inserts G01 + 1 Magnetic Workstop Art. 370EM

Type	1 - 12kN			2 - 22kN				3 - 32kN				
Jaw width W	50			88				123				
Max opening A	54	94	134	96	136	176	216	133	183	233	283	333
Vise height B	65			65				89				
Base height C	45			38				57				
Base width D	79,9			89,9				124,9				
Base lenght E	80	120	160	120	160	200	240	160	210	260	310	360
Kg	1,9	2,7	3,4	3,6	4,4	5,2	5,8	9,1	10,9	12,8	14,8	17
Code	7.65.01080	7.65.01120	7.65.01160	7.65.02120	7.65.02160	7.65.02200	7.65.02240	7.65.03160	7.65.03210	7.65.03260	7.65.03310	7.65.03360
LIST PRICE €	698	805	912	858	965	1.073	1.180	1.394	1.608	1.823	2.145	2.359
SPECIAL PRICE €	599	699	799	699	799	899	999	1.199	1.299	1.499	1.799	1.999

Grip inserts suitable for any kind of hardness and material

Art.650S

Art.650T G01

Art.650T G02

Art.650T G11

Art.650R

Art.650X Central fixed



Smooth + Rough
For soft material clamping and final



Grip pitch 1,5mm
For standard workpieces hardness



Grip pitch 2mm
For hardened workpieces clamping



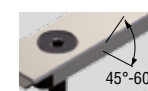
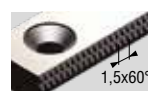
Grip pitch 11mm
For soft material clamping



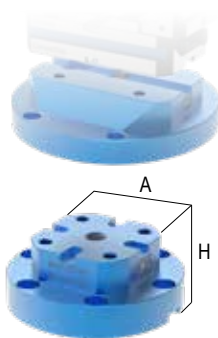
Dove tail
Irreversible dove tail clamping



From single to double clamping



Art.651H



H	Type	1			2				3				
	Min A	80	120	160	120	160	200	240	160	210	260	310	360
50	Code	7.65.1H1080 /050	7.65.1H1120 /050	7.65.1H1160 /050	7.65.1H2120 /050	7.65.1H2160 /050	7.65.1H2200 /050	7.65.1H2240 /050	7.65.1H3160 /050	7.65.1H3210 /050	7.65.1H3260 /050	7.65.1H3310 /050	7.65.1H3360 /050
	LIST PRICE €	371	441	527	527	527	527	652	611	611	940	975	1.127
	SPECIAL PRICE €	300	350	400	400	400	400	500	500	500	750	750	900
75	Code	7.65.1H1080 /075	7.65.1H1120 /075	7.65.1H1160 /075	7.65.1H2120 /075	7.65.1H2160 /075	7.65.1H2200 /075	7.65.1H2240 /075	7.65.1H3160 /075	7.65.1H3210 /075	7.65.1H3260 /075	7.65.1H3310 /075	7.65.1H3360 /075
	LIST PRICE €	381	463	556	556	556	556	694	651	651	993	1.029	1.191
	SPECIAL PRICE €	300	350	450	450	450	450	550	500	500	800	800	950
100	Code	7.65.1H1080 /100	7.65.1H1120 /100	7.65.1H1160 /100	7.65.1H2120 /100	7.65.1H2160 /100	7.65.1H2200 /100	7.65.1H2240 /100	7.65.1H3160 /100	7.65.1H3210 /100	7.65.1H3260 /100	7.65.1H3310 /100	7.65.1H3360 /100
	LIST PRICE €	392	484	587	587	587	587	737	690	690	1.049	1.084	1.256
	SPECIAL PRICE €	300	400	450	450	450	450	600	550	550	800	900	1.000

Pyramidal support for 5th axis centres - VISES NOT INCLUDED

Standard equipment: 12 Vise holding clamps Art.298 CGR, 1 Eyebolt, 1 Centering pin, Pair of keynuts Art.297

Art.643H

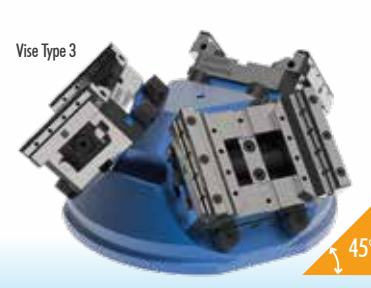
Aluminum pyramidal support, it permits the simultaneous mounting of 3 CompactGrip vises tilted at 45° or 60° thus increasing the working space and allowing the machining of multiple workpieces even in hardly reachable points.

Type	1	2	3
Base size	Ø 200	Ø 308	Ø 360
Height	169,4	135,5	190,5
Code	7.64.3H100	7.64.3H200	7.64.3H300
LIST PRICE €	1.632	1.938	2.142

Vise Type 1

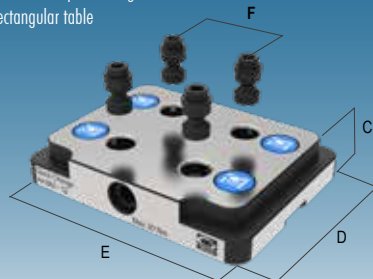
Vise Type 2

Vise Type 3



Art.660

Mechanical quick change rectangular table

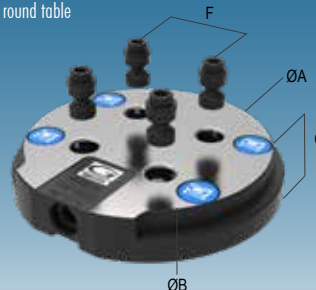


Standard equipment: 4 Pull-studs Art.660B

Type F	1- 2 52	3 96
C	27	27
D	116	156
E	150	190
kg	3	5,2
Code	9.66.05200	9.66.09600
LIST PRICE €	707	1.018
SPECIAL PRICE €	599	899

Art.661

Mechanical quick change round table

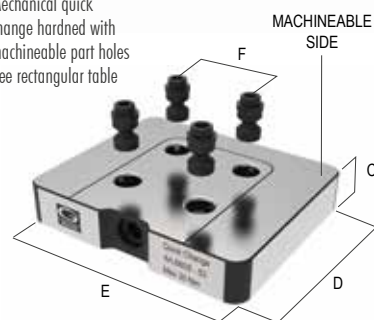


Standard equipment: 4 Pull-studs

Type F	1- 2 52	3 96
ØA	156	196
ØB	120	175
C	27	27
kg	3	5,2
Code	9.66.15200	9.66.19600
LIST PRICE €	677	989
SPECIAL PRICE €	599	899

Art.660S

Mechanical quick change hardened with machineable part holes free rectangular table



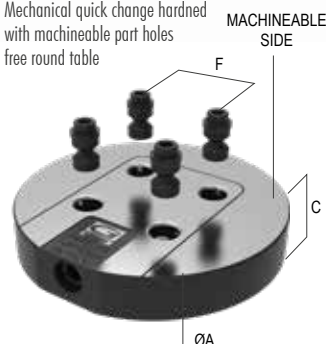
Standard equipment: 4 Pull-studs

Type F	1- 2 52	3 96
C	27	27
D	126	156
E	150	190
kg	3	5,2
Code	9.66.05520	9.66.05960
LIST PRICE €	573	781
SPECIAL PRICE €	499	699

Personalizzazione esclusa

Art.661S

Mechanical quick change hardened with machineable part holes free round table



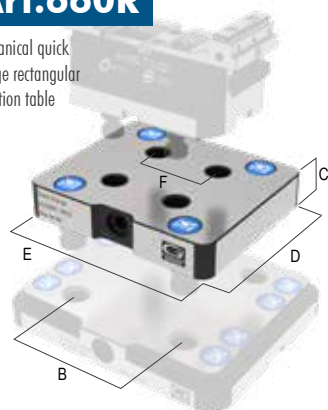
Standard equipment: 4 Pull-studs

Type F	1- 2 52	3 96
ØA	158	196
C	27	27
kg	3,8	-
Code	9.66.15520	9.66.15960
LIST PRICE €	625	1.041
SPECIAL PRICE €	499	699

Personalizzazione esclusa

Art.660R

Mechanical quick change rectangular reduction table

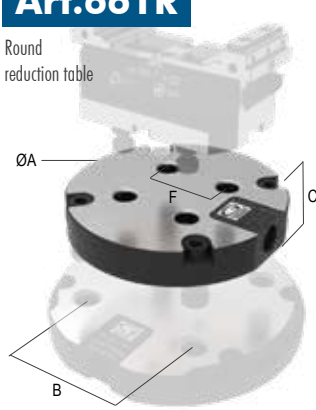


Standard equipment: 4 Pull-studs

F	From 96 to 52
B	96
C	27
D	126
E	150
kg	3,75
Code	9.66.0R210
LIST PRICE €	625
SPECIAL PRICE €	499

Art.661R

Round reduction table



Standard equipment: 4 Pull-studs

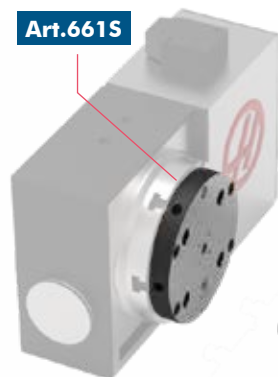
F	From 96 to 52
ØA	158
B	96
C	27
kg	3,75
Code	9.66.1R210
LIST PRICE €	781
SPECIAL PRICE €	499

Art.660B

Quick change table pull studs

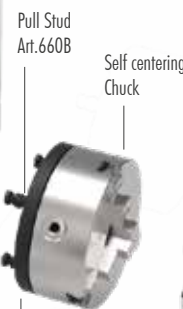


Art.661S



Rotary Table
Haas Hrt200

Interfaced plate Art.62B



Self centering
Chuck



CompactGrip
vises Art.650 T.3

Art.661S

Quick change table Art.661S

EXAMPLE Mounting of a round quick change table for CompactGrip vises

STANDARD FLEX

Innovative comb system for quick pull-down jaw plates change!

IDEAL FOR VERTICAL MACHINING CENTRES

25%

5 YEARS WARRANTY

REDUCTION UP TO



StandardFLEX precision modular vise +

FREE :



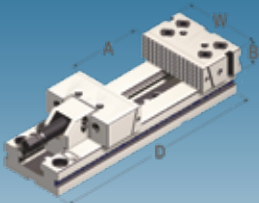
n. 4 holding clamps Art. 298 + n.4 "T" nuts Art.287



* To be specified in case of order

Art.1A

Type	2 - 25kN	3 - 30kN	4 - 30kN	5 - 40kN
Max opening A	150	200 300	200 300 400	200 300 400
Jaw width W	121 mm	146 mm	171 mm	196 mm
Jaw Height B	38	48	58	63
Base Length D	345	420 520	455 555 655	495 595 695
Code	1.1A.20000	1.1A.32000 1.1A.33000	1.1A.42000 1.1A.43000 1.1A.44000	1.1A.52000 1.1A.53000 1.1A.54000
LIST PRICE €	831	999 1.152	1.270 1.397 1.524	1.659 1.986 2.320
SPECIAL PRICE €	715	769 869	1.050 1.120 1.230	1.430 1.690 1.890



Art.230B
soft

Art.230C
smooth

Art.230E
with step

Art.230F
prismatic

Art.138
square stack
type jaw

Art.150
stack type
prismatic jaw

Art.212
intermediate
movable jaw

Art.257
hydraulic hand screw
clamping device

20%

*
REDUCTION

* When bought with a complete vise

XL

Vises with the extra large base dimension, much longer than STD vises

IDEAL FOR VERTICAL MACHINING CENTRES

27%

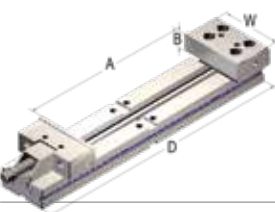
5 YEARS WARRANTY

REDUCTION UP TO

Art.21

(Single Clamping)

Type	2 - 25kN	3 - 30kN	4 - 30kN
Max opening A	320	360 460	500 600 700
Jaw width W	125 mm	150 mm	175mm
Jaw Height B	40	50	60
Base Length D	520	580 680	766 866 966
Code	2.21.23200	2.21.33600 2.21.34600	2.21.45000 2.21.46000 2.21.47000
kg	17	32 35	52 56 61
LIST PRICE €	1.030	1.280 1.418	1.642 1.788 1.940
SPECIAL PRICE €	750	950 1.100	1.300 1.400 1.500



XL modular vise +

FREE :



n. 6 holding clamps Art. 298 + n.4 "T" nuts Art.287



Art.138
A square stack type



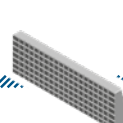
Art.150
Prismatic stack type



Art.217
Prismatic Movable



Art.313
Magnetic parallel plates



Art.230S
Serrated jaw plate

20%

*
REDUCTION

* When bought with a complete vise

MODULAR ELEMENTS

Base extension for movable jaws for Art.1 - Art. 1A vises

IDEAL FOR VERTICAL MACHINING CENTRES

Art.51



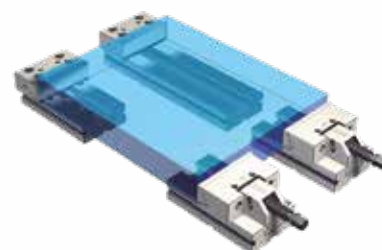
FREE :



n. 4 holding clamps Art. 298 + n.4 "T" nuts Art.287



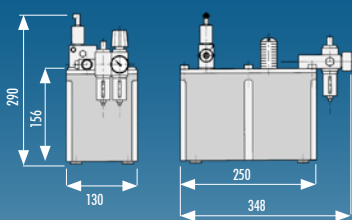
Type	2	3	4	5
Base Length D	160	230	240	300
Code	1.80.23160	1.80.33230	1.80.43250	1.80.53300
kg	3,4	8,2	11,5	20
LIST PRICE €	178	241	281	448



Art.1/1A

+

Art.51



Art.392 N°1 CLAMPING

WISE NOT INCLUDED

Tipo	2	3	4	5
Code	4.39.22000	4.39.23000	4.39.24000	4.39.25000
LIST PRICE €	1.716	1.727	1.758	1.933
SPECIAL P.€	1.499	1.499	1.499	1.599

Art.396B base block for
PNEUMATIC
control

Art. 403
Hydraulic pipe
Multispiral (1,5m)

Air

Art.402 frontal
pneumatic valve

Art.394 power unit
with air control valve

Art.271 **IDRAULIC**
cylinder with single effect

N.B: Also **AVAILABLE** units with solenoid valves electromagnetics **FOR CNC**

SIMULTANEOUS vises clamping KIT

*Art.405H
(Not included)

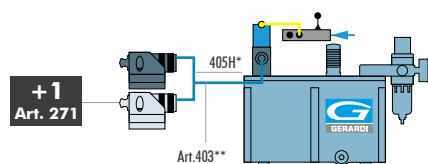
Suitable galvanized steel pipe Ø6 (m1,0)
Code: 4.40.5H000

Art.392/2

(Art.271- 394 - 402 - 403)

N°2 SYMULTANEOUSLY
CLAMPING

Art.392 + N°1 Art.271

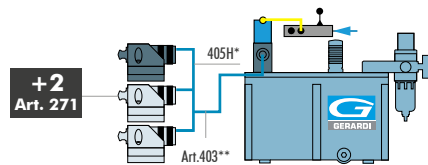


Type	2	3	4	5
Code	4.39.22002	4.39.23002	4.39.24002	4.39.25002
LIST PRICE €	2.066	2.088	2.149	2.498
SPECIAL P.€	1.799	1.799	1.799	2.099

Art.392/3

N°3 SYMULTANEOUSLY
CLAMPING

Art.392 + N°2 Art.271

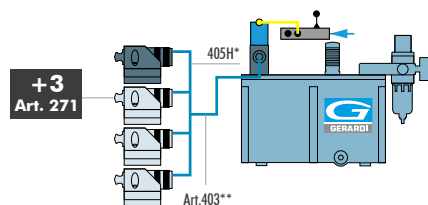


Type	2	3	4	5
Code	4.39.22003	4.39.23003	4.39.24003	4.39.25003
LIST PRICE €	2.416	2.445	2.538	3.062
SPECIAL P.€	2.099	2.099	2.099	2.499

Art.392/4

N°4 SYMULTANEOUSLY
CLAMPING

Art.392 + N°3 Art.271



Type	2	3	4	5
Code	4.39.22004	4.39.23004	4.39.24004	4.39.25004
LIST PRICE €	2.767	2.804	2.930	3.629
SPECIAL P.€	2.399	2.399	2.399	2.999

INDEPENDENT clamping group KIT

**Art.403
(Included)

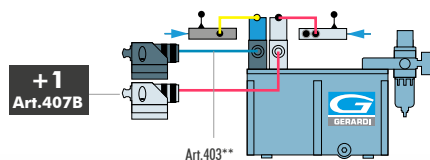
Hydraulic pipe Multispiral 760bar complete with rapid
connection Art. 270A (m 1,5) Code: 4.40.30000

Art.392A/2

(Art.271- 394 - 402 - 403)

N°2 SYMULTANEOUSLY
CLAMPING

Art.392 + N°1 Art.407B

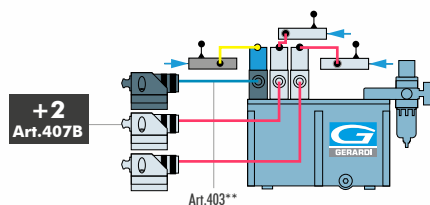


Type	2	3	4	5
Code	4.39.2A202	4.39.2A302	4.39.2A402	4.39.2A502
LIST PRICE €	2.808	2.827	2.897	3.337
SPECIAL P.€	2.399	2.399	2.399	2.799

Art.392A/3

N°3 SYMULTANEOUSLY
CLAMPING

Art.392 + N°2 Art.407B

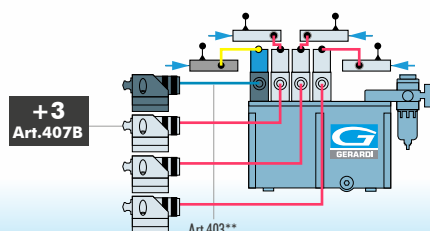


Type	2	3	4	5
Code	4.39.2A203	4.39.2A303	4.39.2A403	4.39.2A503
LIST PRICE €	3.268	3.297	3.388	3.894
SPECIAL P.€	2.799	2.799	2.799	3.299

Art.392A/4

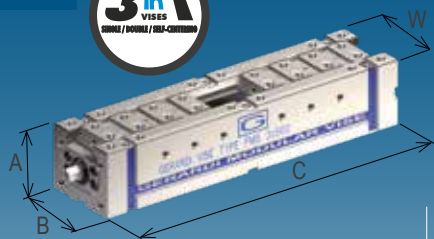
N°4 SYMULTANEOUSLY
CLAMPING

Art.392 + N°3 Art.407B



Type	2	3	4	5
Code	4.39.2A204	4.39.2A304	4.39.2A404	4.39.2A504
LIST PRICE €	4.046	4.084	4.202	4.876
SPECIAL P.€	3.599	3.599	3.599	4.199

Art.855



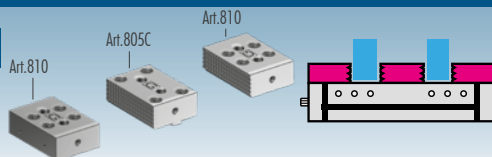
Type W	2 (94mm) - 25kN			3 (124mm) - 30kN		4 (144mm) - 30kN
Base eight A	90	90	90	100	100	120
Base width B	95	95	95	125	125	145
Base length C	400	500	600	500	600	600
Code	5.85.52400	5.85.52500	5.85.52600	5.85.53500	5.85.53600	5.85.54600
LIST PRICE €	1.226	1.661	1.834	1.593	2.203	2.029
Complete Vise Art.855						
SPECIAL PRICE €	1.099	1.499	1.649	1.449	1.999	1.849
Complete vise Art.855						

COMPOSE YOUR VISE WITH THE HUNDREDS OF JAWS AVAILABLE

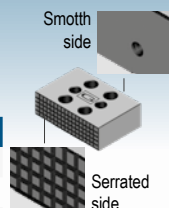
DOUBLE CLAMPING CONFIGURATION

Art.860

Double vises with serrated jaws

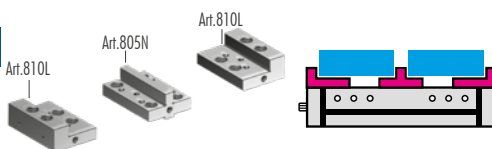


Type	2			3		4
Code	5.86.02400	5.86.02500	5.86.02600	5.86.03500	5.86.03600	5.86.04600
LIST PRICE €	1.612	2.050	2.221	2.035	2.643	2.613
SPECIAL PRICE €	1.370	1.743	1.888	1.730	2.247	2.221



Art.863

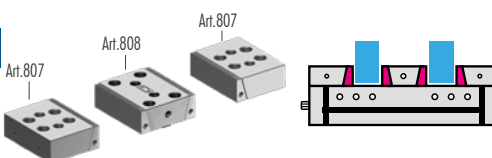
Double vise with step jaws



Type	2			3		4
Code	5.86.32400	5.86.32500	5.86.32600	5.86.33500	5.86.33600	5.86.34600
LIST PRICE €	1.754	2.189	2.362	2.175	2.784	2.789
SPECIAL PRICE €	1.491	1.861	2.008	1.849	2.366	2.371

Art.865

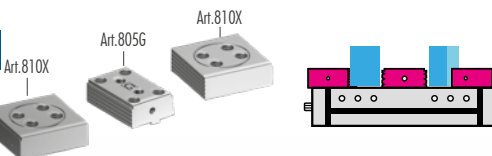
Double vise with quick change pull down jaws (comb system)



Type	2			3		4
Code	5.86.52400	5.86.52500	5.86.52600	5.86.53500	5.86.53600	5.86.54600
LIST PRICE €	1.905	2.340	2.514	2.458	3.072	3.181
SPECIAL PRICE €	1.619	1.989	2.137	2.089	2.611	2.704

Art.866

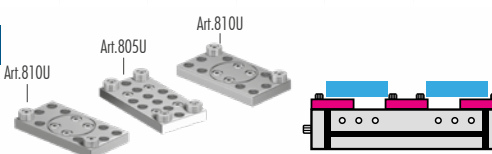
Double vise with floating step jaws (3x5)



Type	2			3		4
Code	5.86.62400	5.86.62500	5.86.62600	5.86.63500	5.86.63600	5.86.64600
LIST PRICE €	2.014	2.451	2.623	2.481	3.090	3.048
SPECIAL PRICE €	1.712	2.083	2.230	2.109	2.627	2.591

Art.867

Double vise with floating step jaws with adjustable inserts

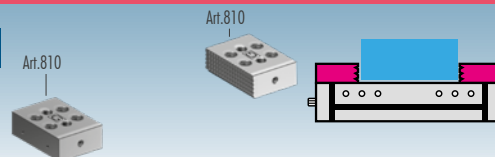


Type	2			3		4
Code	5.86.72400	5.86.72500	5.86.72600	5.86.73500	5.86.73600	5.86.74600
LIST PRICE €	2.352	2.739	2.960	2.850	3.460	3.482
SPECIAL PRICE €	1.999	2.328	2.516	2.423	2.941	2.906

* SELF-CENTERING CONFIGURATION ONLY

Art.860

Self-centering vises with serrated jaws

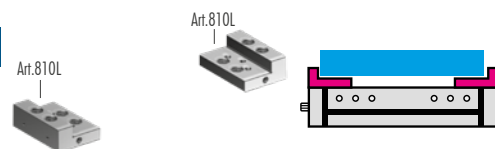


Type	2			3		4
Code	5.86.02400	5.86.02500	5.86.02600	5.86.03500	5.86.03600	5.86.04600
* LIST PRICE €	1.480	1.918	2.089	1.887	2.495	2.410

* For self-centering configuration ONLY, spacer Art.850T included in the price

Art.863

Self-centering vise with step jaws

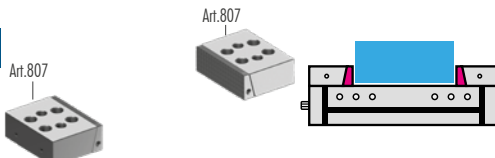


Type	2			3		4
Code	5.86.32400	5.86.32500	5.86.32600	5.86.33500	5.86.33600	5.86.34600
* LIST PRICE €	1.547	1.982	2.155	1.951	2.560	2.494

* For self-centering configuration ONLY, spacer Art.850T included in the price

Art.865

Self-centering vise with quick change pull down jaws (comb system)

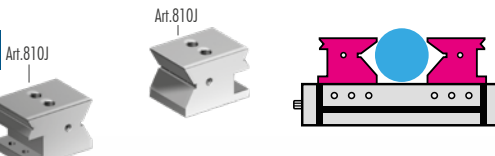


Type	2			3		4
Code	5.86.52400	5.86.52500	5.86.52600	5.86.53500	5.86.53600	5.86.54600
* LIST PRICE €	1.659	2.094	2.268	2.096	2.710	2.703

* For self-centering configuration ONLY, spacer Art.850T included in the price

Art.870

Self-centering vise with floating step jaws (3x5)

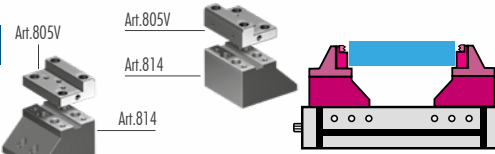


Type	2			3		4
Code	5.87.02400	5.87.02500	5.87.02600	5.87.03500	5.87.03600	5.87.04600
* LIST PRICE €	1.691	2.127	2.299	2.136	2.745	2.793

* For self-centering configuration ONLY, spacer Art.850T included in the price

Art.868

Self-centering vise with floating step jaws with adjustable inserts

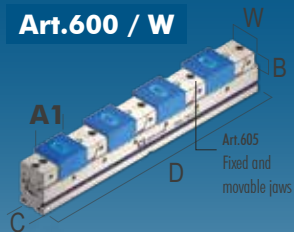


Type	2			3		4
Code	5.86.82400	5.86.82500	5.86.82600	5.86.83500	5.86.83600	5.86.84600
* LIST PRICE €	1.899	2.316	2.477	2.327	2.917	2.991

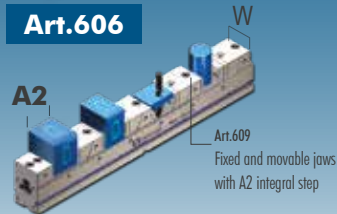
* For self-centering configuration ONLY, spacer Art.850T included in the price

IDEAL FOR 5 AXIS MACHINING CENTRES

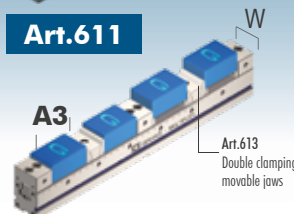
Art.600 / W



Art.606



Art.611



Each vise is supplied for 4 workpieces clamping
Standard equipment : "T" wrenches, 2 positioning keynuts and 4 workstops +

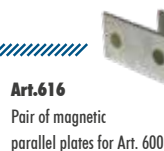
FREE :



n. 6 holding clamps Art.298

Type	Art.600 / Art.600W								Art.606				Art.611			
mm	B	C	D	W	A1 mm	Code	LIST PRICE €	SPECIAL PRICE €	A2 mm	Code	LIST PRICE €	SPECIAL PRICE €	A3 mm	Code	LIST PRICE €	SPECIAL PRICE €
1 20kN	32/25	50	300	49	4x8	6.60.01300	1.081	699	3x19	6.60.61300	1.637	1.150	3x21	6.61.11300	1.637	1.150
	32/25	50	400	49	4x33	6.60.01400	1.175	799	4x23	6.60.61400	1.705	1.250	4x46	6.61.11400	1.705	1.250
	32/25	50	500	49	4x58	6.60.01500	1.280	899	4x48	6.60.61500	1.809	1.350	4x71	6.61.11500	1.809	1.350
	32/25	50	600	49	4x83	6.60.01600	1.395	999	4x73	6.60.61600	1.924	1.450	4x96	6.61.11600	1.924	1.450
	32/25	50	700	49	4x108	6.60.01700	1.560	1.099	4x97	6.60.61700	2.091	1.550	4x121	6.61.11700	2.091	1.550
2 30kN NEW	40	75	400	74	4x12	6.60.02400	1.407	1.019	3x28	6.60.62400	2.037	1.450	4x34	6.61.12400	2.037	1.450
	40	75	500	74	4x37	6.60.02500	1.511	1.149	4x24	6.60.62500	2.144	1.550	4x59	6.61.12500	2.144	1.550
	40	75	600	74	4x62	6.60.02600	1.627	1.249	4x49	6.60.62600	2.262	1.650	4x84	6.61.12600	2.262	1.650
	40	75	700	74	4x87	6.60.02700	1.743	1.349	4x74	6.60.62700	2.378	1.750	4x109	6.61.12700	2.378	1.750
	40	75	800	74	4x112	6.60.02800	1.900	1.449	4x99	6.60.62800	2.545	1.850	4x134	6.61.12800	2.545	1.850
3 40kN	40	75	900	74	4x137	6.60.02900	2.068	1.649	4x124	6.60.62900	2.715	1.950	4x158	6.61.12900	2.715	1.950
	60	100	700	99	4x59	6.60.03700	2.016	1.549	4x44	6.60.63700	2.747	2.050	4x77	6.61.13700	2.747	2.050
	60	100	800	99	4x84	6.60.03800	2.182	1.649	4x69	6.60.63800	2.916	2.150	4x102	6.61.13800	2.916	2.150
	60	100	900	99	4x109	6.60.03900	2.353	1.849	4x94	6.60.63900	3.084	2.350	4x127	6.61.13900	3.084	2.350
	60	100	1000	99	4x134	6.60.03100	2.578	2.049	4x119	6.60.63100	3.309	2.550	4x152	6.61.13100	3.309	2.550

FOR MAGNETIC PARALLEL PLATES AND PARALLEL JAW PLATES:



40%

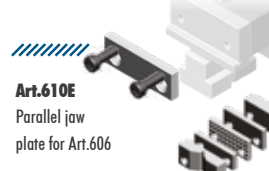
* REDUCTION

* When bought with a complete vise



EXAMPLE:

Art.600 2x600 ordered with 4
pairs of magnetic parallel plates
€ 1.249 + € 96 instead of € 160



25%

* REDUCTION

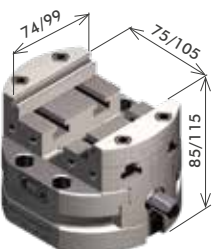
* When bought with a complete vise

MULTITASKING

Self-Centering and eccentric vises

IDEAL FOR 5 AXIS MACHINING CENTRES

Art.640



Standard equipment : 1 workstop, 1 exagonal wrench, pair of positioning
key-nuts Art.297, 1 straight pin Art.640P and 2 jaws Art.645E +

FREE : n.2 jaws Art. 645T

Type	1	2	3x166	3x266
Code	6.64.01000	6.64.02000	7.64.03166	7.64.03266
LIST PRICE €	230 + 1.669	260 + 2.053	330 + 2.388	330 + 2.502
SPECIAL PRICE €	999	1.199	2.039	2.124

Simple risers for Art.640 vise

Type	1	2	3x166	3x266
Code	7.64.1H100AL /100	7.64.1H200AL /100	7.64.1H3166AL /100	7.64.1H3266AL /100
LIST PRICE €	575	676	690	1.049
SPECIAL PRICE €	379	399	552	840

Steel risers with zero point for Art.640 for quick change

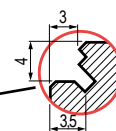
Standard equipment : 1 pull-stud Art.10S / 11S 1 teflon cap with O-ring Art.9
1 positioning pin Art.640P, 1 shoulder calibrated screw Art.79

Tipo	1	2	3
Altezza H	100	125	150
Cod.	9.63.10000	9.63.20000	9.63.30000
LIST PRICE €	1.109	1.857	2.204
SPECIAL PRICE €	899	1.399	1.763

Art.641H



Art.63



Art.645B

Soft Jaw



Art.645C

Smooth Jaw



Art.645D

Serrated Jaw



Art.645E

Step Jaw



Art.645F

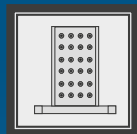
Prismatic Jaw



Art.645T

Grip Jaw EQUIPPED

Type	1	2	3
Code	6.64.5B100	6.64.5B200	6.64.5B300
LIST. PRICE €	91	109	142
SPECIAL PRICE €	71	85	111
Code	6.64.5C100	6.64.5C200	6.64.5C300
LIST. PRICE €	91	109	142
SPECIAL PRICE €	71	85	111
Code	6.64.5D100	6.64.5D200	6.64.5D300
LIST. PRICE €	91	109	142
SPECIAL PRICE €	71	85	111
Code	6.64.5E100	6.64.5E200	6.64.5E300
LIST. PRICE €	102	120	153
SPECIAL PRICE €	80	94	119
Code	6.64.5F100	6.64.5F200	6.64.5F300
LIST. PRICE €	115	130	165
SPECIAL PRICE €	90	101	129
Code	6.64.5T100	6.64.5T200	6.64.5T300
LIST PRICE €	115	130	165
SPECIAL PRICE €	90	101	129



TOMBSTONES

Solid cast iron cast G30 with double stress relieving heat treatment

IDEAL FOR VERTICAL MACHINING CENTRES

34%

5 YEARS WARRANTY

REDUCTION UP TO

Art.53B

Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P. €
8.53.B00080	260	400	45	-	550	197	1.665	1.500
8.53.B00081	260	400	45	-	660	228	1.922	1.640
8.53.B00100	260	500	45	-	650	255	2.172	1.900
8.53.B00105	260	500	45	-	750	284	2.251	1.900
8.53.B00115	310	500	45	-	900	383	3.191	2.600
8.53.B00171	360	500	45	-	700	356	2.991	2.400
8.53.B00180	360	630	45	-	820	452	3.790	3.100
*8.53.B00211	510	630	45	-	860	61	5.265	3.450

* Just for "T" slots pallet

Art.55B

Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P. €
8.55.B00052	400	400	160	50	660	244	2.107	1.700
8.55.B00053	500	500	160	50	700	331	2.813	2.200
8.55.B00054	500	500	210	55	600	316	2.734	2.200
8.55.B00170	630	450	160	55	820	460	3.907	3.100
8.55.B00172	630	630	210	55	850	545	4.654	3.440
8.55.B00190	800	450	160	65	800	604	5.217	3.940

Art.57B

Code	A	B	C	E	H	kg	LIST PRICE €	SPECIAL P. €
8.57.B00100	203	500	40	80	750	157	1.411	1.350
8.57.B00110	273	500	40	80	850	235	1.874	1.700
8.57.B00120	233	500	40	110	850	218	1.806	1.600
8.57.B00130	303	500	40	150	850	269	2.174	1.850
8.57.B00140	303	630	40	150	950	327	2.460	2.150

Art.53B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P. €
8.53.B20080	182	2.122	1.900
8.53.B20081	204	2.408	2.000
8.53.B20100	238	2.720	2.350
8.53.B20105	254	2.820	2.450
8.53.B20115	354	3.875	3.200
8.53.B20171	326	3.632	2.950
8.53.B20180	427	4.743	3.900
8.53.B20211	593	6.393	4.250

Art.55B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P. €
8.55.B20052	206	2.558	2.100
8.55.B20053	303	3.416	2.700
8.55.B20054	301	3.319	2.700
8.55.B20170	433	4.744	3.900
8.55.B20172	520	5.651	4.200
8.55.B20190	782	6.335	4.800

Art.57B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P. €
8.57.B20100	155	1.864	1.750
8.57.B20110	241	2.344	2.150
8.57.B20120	216	2.297	2.100
8.57.B20130	232	2.673	2.300
8.57.B20140	325	2.960	2.500

A

One integral G30 cast iron casting rough milled with double stressrelieving heat treatment. Wall thickness 43-45 mm (10 mm stock)

B

Rough milled casting with machined and hand scraped base face for direct clamping on European or Japanese standard pallet. Base with 4 precision holes Ø20F7 and bottom threads M16 with precise pitch dimensions for the use of our Zero Point or to be interface with other pallets or head plates. Ready for installation and to be machined for reset with machine axis.

C

Cube completely finished with wall thickness roughly 38-40mm. Tolerance ± 0,02 mm

B2 PLUS

1mm overstock on each side. Ready for installation and to be machined for reset with machine axis

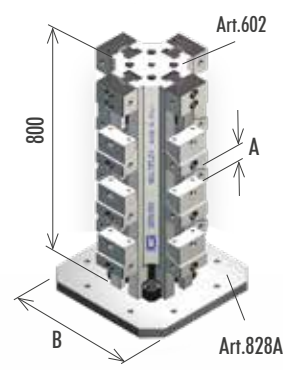
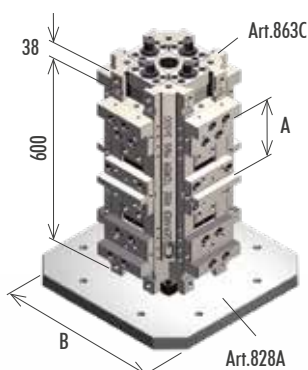
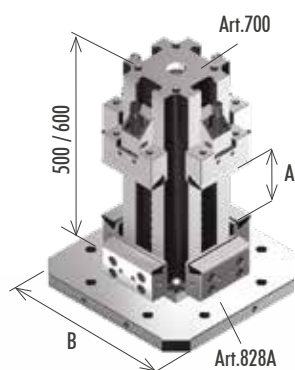
E

Integral cube with calibrated holes and solid threads. Tolerance ± 0,02 mm

F

Integral cube with hardened bushing 100 Cr6 and stainless steelhelicoils. Tolerance ± 0,02 mm

INTEGRAL VISE-CUBE WITH BASE PLATE



Art.700 + Art.828A (included)

Modular vise-cube STD series with custom made head plate

Type	A 270 B 400	A 270 B 500	A 370 B 400	A 370 B 500
Code	3.70.01803	3.70.02803	3.70.03803	3.70.03803
LIST PRICE €	4.561	5.027	4.987	5.453
SPECIAL PRICE €	3.399	3.899	3.699	4.099

Art.863C + Art.828A (included)

Modular vise-cube FMS series with custom made head plate

Type	3 - A 2x262 B 400	3 - A 2x262 B 500
Code	5.86.3C360	5.86.3C360
LIST PRICE €	13.634	14.100
SPECIAL PRICE €	9.999	10.399

Art.602 + Art.828A (included)

Modular vise-cube MULTIFLEX series with custom made head plate

Type	2 - A 4x112 B 400	2 - A 4x112 B 500
Code	6.60.22800	6.60.22800
LIST PRICE €	10.590	11.056
SPECIAL PRICE €	7.799	8.199

MULTIPLE PNEUMATIC (THE CLASSIC)

Repeatability within 0,005 mm



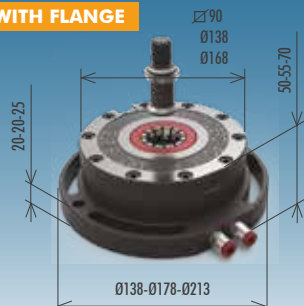
Standard Equipment:
1 pull-stud Art.10 - 1 Teflon
cup with O-Ring Art.9

SINGLE PNEUMATIC (THE HERMETIC)

Repeatability within 0,005 mm

Art.664

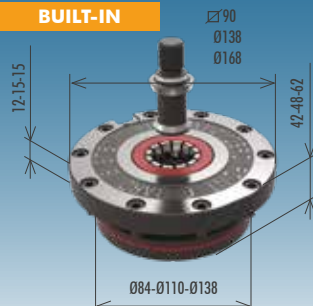
WITH FLANGE



Type	1	2	3
Code	9.66.41000	9.66.42000	9.66.43000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	567	854 € 599	1.073

Art.665

BUILT-IN

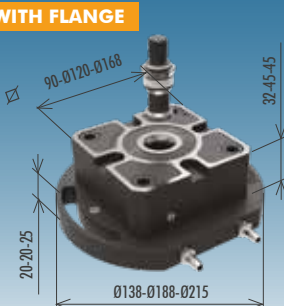


Type	1	2	3
Code	9.66.51000	9.66.52000	9.66.53000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	457	741 € 499	965

Art.664S

WITH FLANGE

DOUBLE EFFECT
AIR + SPRINGS

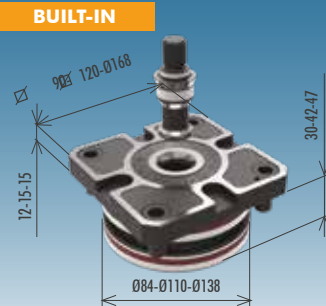


Type	1	2	3
Code	9.66.4S100	9.66.4S200	9.66.4S300
kN	5,4	10	16
Double effect kN	12,7	27 € 699	40
LIST PRICE €	657	931 € 699	1.073

Art.665S

BUILT-IN

DOUBLE EFFECT
AIR + SPRINGS



Type	1	2	3
Code	9.66.5S100	9.66.5S200	9.66.5S300
kN	5,4	10	16
Double effect kN	12,7	27 € 599	40
LIST PRICE €	548	821 € 599	965

Clamping force 5 ÷ 40 kN / Holding force more than 60 kN / Pneumatic release 6 ÷ 14 bar / Axial and radial compensation thanks to elastic integral collet / Double pull-stud centering for Max rigidity / Air cleaning / only for SINGLE ZERO POINT (S version) 4 KEYWAYS and DOUBLE EFFECT FUNCTION

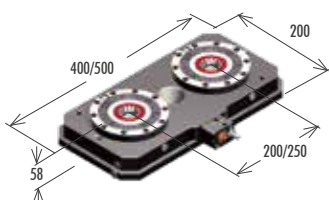
PNEUMATIC ZERO POINT KIT INTERFACED BASE PLATES

KIT #1 E #2 POSITIONING & LOCKING INCLUDED

KIT #3 E #4 POSITIONING INCLUDED, LOCKING (EXTRA)*

KIT #1

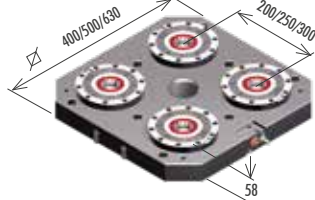
VERTICAL CNC



Art.81P	BASE PLATE
	200x400 200x500
LISTINO €	2.448 2.510
OFFERTA €	1.599 1.699

KIT #2

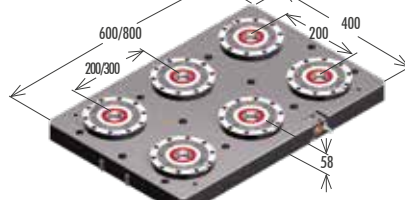
HORIZONTAL CNC



Art.80P	BASE PLATE
	400x400 500x500 630x630
LISTINO €	4.386 4.590 5.029
OFFERTA €	2.999 3.199 3.699

KIT #3

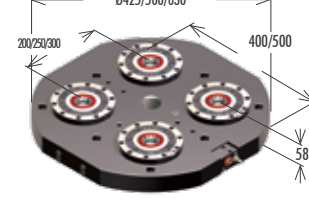
VERTICAL CNC



Art.81P	BASE PLATE
	400x600 400x800
LISTINO €	6.324 6.589
OFFERTA €	4.399 4.699

KIT #4

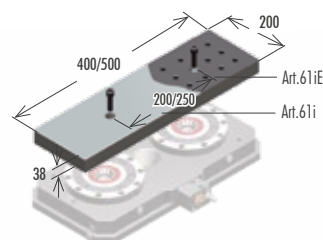
5TH AXIS CNC



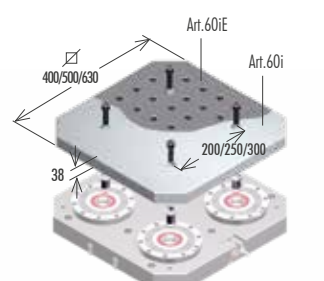
Art.82P	ROUND BASE PLATE
	Ø425 Ø500 Ø630
LISTINO €	4.590 4.570 5.100
OFFERTA €	3.299 3.399 3.899

INTERFACE PLATES FOR ZERO POINT BASE PLATES

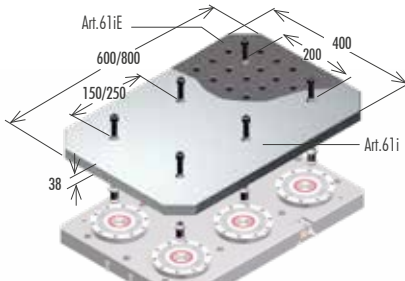
*Contact Us and require the technical drawing



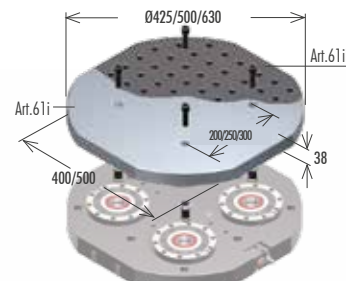
Art.61iC	SMOOTH
	200x400 200x500
LIST PRICE €	840 903
SPECIAL P.€	549 649
Art.61iE	INTEGRALE GRID
LIST PRICE €	1.019 1.123
SPECIAL P.€	649 749



Art.60iC	SMOOTH
	400x400 500x500 630x630
LIST PRICE €	1.029 1.239 1.554
SPECIAL P.€	863 1.039 1.303
Art.60iE	INTEGRALE GRID
LIST PRICE €	1.352 1.768 2.777
SPECIAL P.€	1.040 1.360 2.136



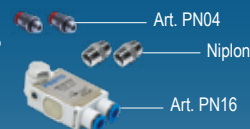
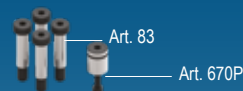
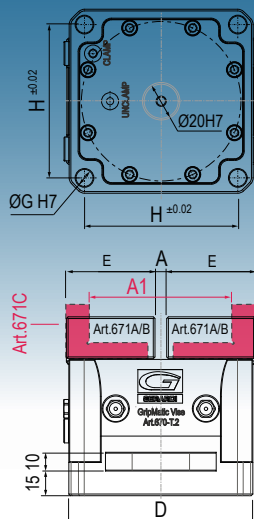
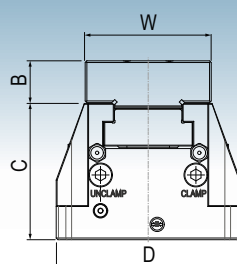
Art.61iC	SMOOTH
	400x600 400x800
LIST PRICE €	1.575 2.100
SPECIAL P.€	1.320 1.760
Art.61iE	INTEGRALE GRID
LIST PRICE €	1.872 2.662
SPECIAL P.€	1.440 2.048



Art.62iC	SMOOTH
	Ø425 Ø500 Ø630
LIST PRICE €	1.103 1.260 1.470
SPECIAL P.€	924 1.056 1.232
Art.62iE	INTEGRALE GRID
LIST PRICE €	1.352 1.726 2.309
SPECIAL P.€	1.049 1.328 1.776

Art.670

Vise base pneumatic or Hydraulic, ideal for 5 axis machining centres.



Standard equipment: - 4x Calibrated screws (Art.83) - Centering pin (Art.670P)
- Direct input adaptor (Air/Oil) (Art.670IDL) - No return valve (Art.PN16)

Type	2	3	4
Jaw width W	74	99	124
Max opening A	6,4	8,5	12
Max opening A1	58,8	106,5	124,5
Vise height C + B	105	135	165
Base height C	80	105	130
Base lenght D	106	166	206
Jaw width E	52	78	96
Pitch centering and fixing holes H	90	140	170
Air pressure	Max 10BAR		
Clamping force	5,1 kN	16 kN	22 kN
ART.670 Pneumatic - Code	7.67.OPN20	7.67.OPN30	7.67.OPN40
LIST PRICE €	1.608	2.145	2.841
Pressure	30 Bar	30Bar	25 Bar
Clamping force	15kN	25kN	45kN
ART.670 Hydraulic - Code	7.67.OID20	7.67.OID30	7.67.OID40
LIST PRICE €	1.608	2.145	2.841

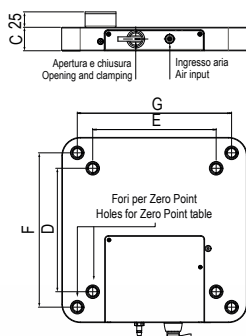
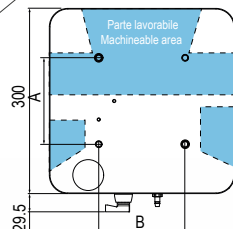
INTERFACED PLATE

Interfaced plate for Grip Matic vises

IDEAL FOR 5 AXIS MACHINING CENTRES

Art.670CP

SEMI-AUTOMATIC



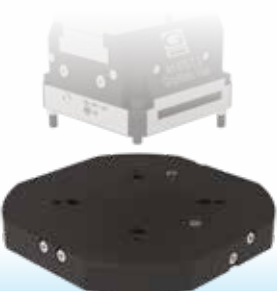
Interface plate for GripMatic vise Art.670PN semi-automatic quick coupling air input and manual system control through a selector.



Type	2	3	4
Holes pitch A	90	140	170
Holes pitch B	90	140	170
Plate height C	38	38	38
Pitch holes (Zero Point) D	200	200	200
Pitch holes (Zero Point) E	200	200	200
Pitch holes (Zero Point) F	250	250	250
Pitch holes (Zero Point) G	250	250	250
Air pressure	Max 10BAR		
Clamping Force	5,1 kN	16 kN	22 kN
Code	7.67.0CP20	7.67.0CP30	7.67.0CP40
LIST PRICE €	2.040	2.040	2.040

Art.670AP

AUTOMATIC



Interface plate for GripMatic vise Art.670PN automatic with air input through the machine table and possible to be controlled directly by the CNC. This plate can be fully tailored according the characteristics of the machine (workpiece positioning check and cleanliness).



100% CUSTOMIZABLE PLATE

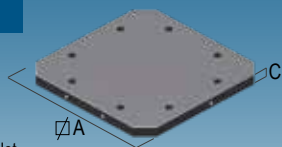
Type	2	3	4
Air pressure	Max 10BAR		
Clamping force	5,1 kN	16 kN	22 kN
ART.670 Pneumatic - Code	7.67.0AP20	7.67.0AP30	7.67.0AP40
LIST PRICE € *	2.244	2.244	2.244

* Minimum price, PERSONALIZATION EXCLUDED

IDEAL FOR HORIZONTAL MACHINING CENTRES

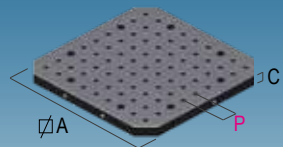
SQUARE BASE PLATES (STEEL)

Art. 60C



Tailor made smooth pallet
base plate. Two faces ground

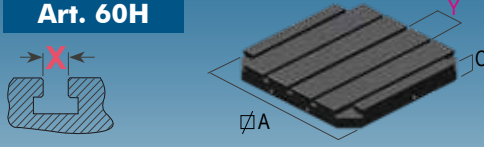
Art. 60E



P = Pitch 40 or 50mm

Tailor made grid type with solid
calibrated holes and threads

Art. 60H



Tailor made with parallel slots Order must include X and Y dimensions

A	C	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
400	38	45	8.60.C40404S	1.029	863
500	38	70	8.60.C50504S	1.239	1.039
630	38	115	8.60.C63634S	1.554	1.303
800	38	180	8.60.C80804S	2.037	1.708

P = 40		P = 50			
A	C	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
400	48	55	8.60.E40400S	1.664	1.280
500	48	85	8.60.E50500S	2.184	1.680
630	48	135	8.60.E63630S	3.349	2.576
800	48	240	8.60.E80800S	5.200	4.000

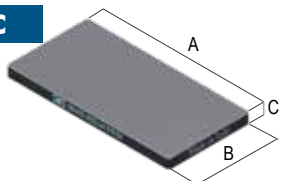
A	C	X*	Y	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
400	73	16	100	80	8.60.H40400S	1.768	1.445
500	73	16	100	115	8.60.H50500S	2.496	2.040
630	73	16	100	205	8.60.H63630S	3.640	2.975
800	73	16	100	290	8.60.H80800S	4.160	3.400

* X = 16mm e 18mm standard. Other dimensions available

IDEAL FOR VERTICAL MACHINING CENTRES

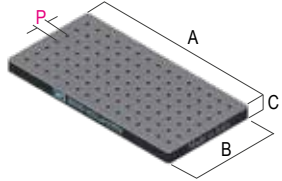
RECTANGULAR BASE PLATES (STEEL)

Art. 61C



Smooth base plate.
Faces ground

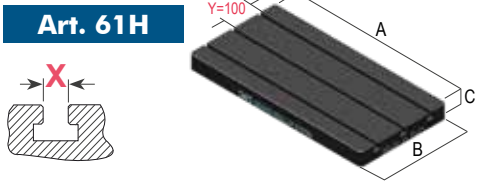
Art. 61E



P = Pitch 40 or 50mm

Tailor made grid type with solid
calibrated holes and threads

Art. 61H



Tailor made with parallel slots Order must include X and Y dimensions

A	B	C	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
600	400	38	71	8.61.C40600S	1.575	1.320
600	500	38	89	8.61.C50600S	1.785	1.496
800	400	38	95	8.61.C40800S	2.100	1.760
900	450	38	120	8.61.C45900S	2.625	2.200
1000	500	38	149	8.61.C50100S	3.150	2.640

A	B	C	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
600	400	38	90	8.61.E40600S	1.872	1.440
600	500	38	112	8.61.E50600S	2.288	1.760
800	400	38	119	8.61.E40800S	2.662	2.048
900	450	38	150	8.61.E45900S	3.120	2.400
1000	500	38	188	8.61.E50100S	3.640	2.800

A	B	C	X*	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
600	400	73	16	122	8.61.H40600S	2.288	1.870
600	500	73	16	155	8.61.H50600S	3.120	2.550
800	400	73	16	165	8.61.H40800S	2.808	2.295
900	450	73	16	212	8.61.H45900S	4.160	3.400
1000	500	73	16	237	8.61.H50100S	4.680	3.825

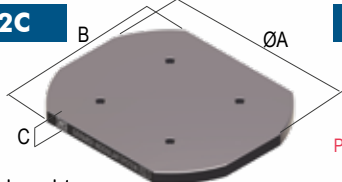
Tolerance $\pm 0,02$ mm, $\square$ Grid pitch 40mm = $\emptyset 12$ / M10 - $\square$ Grid pitch 50mm = $\emptyset 16$ / M12

* X = 16mm e 18mm standard. Other dimensions available

IDEAL FOR 5 AXIS MACHINING CENTRES

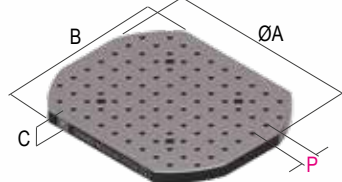
ROUNDED BASE PLATES (STEEL)

Art. 62C



Rounded smooth base plate.
Faces ground

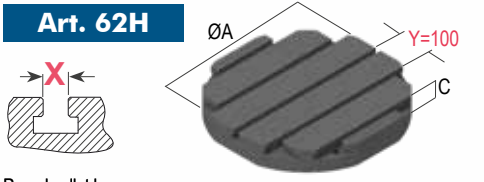
Art. 62E



P = Passo 40 o 50mm

Rounded base plate with solid
calibrated holes and threads

Art. 62H



Round pallet base
plate with parallel slots

Order must include X and Y dimensions
In caso di ordine specificare le quote X e Y

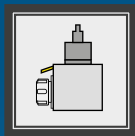
A	B	C	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
400	320	38	37	8.62.C4032S	1.103	924
500	400	38	58	8.62.C5040S	1.260	1.056
630	500	38	93	8.62.C6350S	1.470	1.232
800	630	38	-	8.62.C8063S	1.890	1.584

Calibrated holes and threads						P= 50
A	B	C	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
400	320	38	37	8.62.E4032S	1.352	1.049
500	400	38	58	8.62.E5040S	1.726	1.328
630	500	38	93	8.62.E6350S	2.309	1.776
800	630	38	150	8.62.E8063S	3.349	2.576

A	C	X*	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
400	73	16	-	8.62.H4032S	1.768	1.445
500	73	16	-	8.62.H5040S	2.496	2.040
630	73	16	-	8.62.H6350S	3.640	2.975
800	73	16	-	8.62.H8063S	4.160	3.400

Tolerance $\pm 0,02$ mm, $\square$ Grid pitch 50mm = $\emptyset 16$ / M12

* X = 16mm e 18mm standard. Other dimensions available



EQUIP YOUR LATHE

Save purchasing Driven Tools, Static tool holders and reduction sleeves kits

CHOOSE FROM A WIDE RANGE ON THE CATALOGUE

20%

2 YEARS WARRANTY

REDUCTION UP TO

1 **DRIVEN TOOL**



Ask the password to your supplier



1 **STATIC TOOL**



Ask the password to your supplier



1 **REDUCTION SLEEVES**



Ask the password to your supplier



DMG MORI

NLX 1500-2000-2500-3000 12 STATIONS				
Type	Int. Cool	Code	H	LIST PRICE €
Radial		99.MS.A73	90	2.820



BMT

Bolt Mounted Turret

BORING BAR HOLDER		
Code	Ø	LIST PRICE €
T.BMT.55BB4070H	40	310



CLAMPING WITH SLOT			
Ød	Code	Ø	LIST PRICE €
25	T.B.VSB.4025	40	36

EXAMPLE KIT 1

$$2.820 + 310 + 36 = € 3.166$$

€ 2.533



DIN 5480

VDI 40 - DIN 5480				
Type	Int. Cool	Code	H	LIST PRICE €
Radial		99.ST.8041	100	2.636



DIN 69880

BORING BAR HOLDER VDI 40		
Code	Ø	LIST PRICE €
T.E2-40X32	32	78



CLAMPING WITH SLOT			
Ød	Code	Ø	LIST PRICE €
25	T.B.VSB.4025	40	36

EXAMPLE KIT 2

$$2.636 + 78 + 36 = € 2.750$$

€ 2.200



BMT

Bolt Mounted Turret

BMT 55				
Type	Int. Cool	Code	H	LIST PRICE €
Axial	-	99.DS.A01	53,5 ÷ 57,2	1.020



BMT

Bolt Mounted Turret

BORING BAR HOLDER		
Code	Ø	LIST PRICE €
T.BMT.55BB4070H	40	310



CLAMPING WITH SET SCREW			
Ød	Code	Ø	LIST PRICE €
32	T.B.DS24032G	40	75

EXAMPLE KIT 3

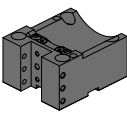
$$1.020 + 310 + 75 = € 1.405$$

€ 1.124



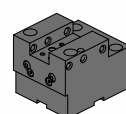
DMG MORI

NLX 1500-2000-2500-3000 12 STATIONS				
Type	Int. Cool	Code	H	LIST PRICE €
Radial		99.MS.A73	90	2.820



DMG MORI

RADIAL FACE AND CUTTING HOLDER		
Code	W	LIST PRICE €
T.MS.B60C12525K	25	395



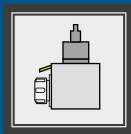
DMG MORI

AXIAL FACE AND CUTTING HOLDER		
Code	W	LIST PRICE €
T.MS.B60B12525K	25	410

EXAMPLE KIT 4

$$2.820 + 395 + 410 = € 3.625$$

€ 2.900



DRIVEN TOOLS

Upgrade Your Lathe and Boost Productivity!

BMT 45/55/65/75/85

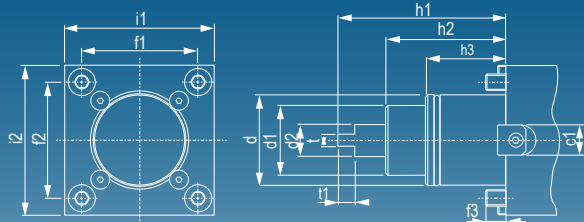
BMT
Bolt Mounted Turret

22%

2 YEARS WARRANTY

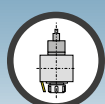
REDUCTION UP TO

MADE IN ITALY

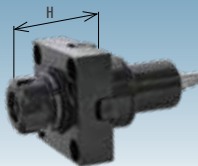


BMT	c1	d	d1	d2	f1	f2	f3	h1	h2	h3	i1	i2	t	t2
45	15	045	35	14	58	58	10	84	60	40	75	75	6	8,5
55	15	055	40	16	64	64	14	104	75	30	85	85	8	8,5
65	18	065	45	18	70	73	15	112	83	32	94	94	10	14
75	25	075	55	23	90	90	15	110	80	43	112	112	14	15
85	25	085	65	33,5	100	100	18	140	100	43	125	125	16	20

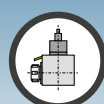
COMPATIBLE WITH
DOOSAN / HARDINGE / SAMSUNG / HWACHEON / HYTND AU WUA / VICTOR / HAAS



Axial



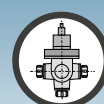
80 BAR



Radial



80 BAR



Adjustable



80 BAR

BMT 65 ALSO COMPATIBLE WITH HAAS LATHES!

BMT	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A03	25	Max 57,2	35	8000	972	799
	99.DS.A04	25	Max 57,2	35	8000	1.110	899
55	99.DS.A01	25	Max 57,2	40	8000	1.020	849
	99.DS.A02	25	Max 57,2	40	8000	1.170	949
65 HAAS READY!	99.DS.A41	32	Max 72,5	70	6000	1.200	949
	99.DS.A42	32	Max 72,5	70	6000	1.380	1.099
75	99.DS.A34	40	Max 90,2	100	6000	1.410	1.199
	99.DS.A35	40	Max 90,2	100	6000	1.620	1.349

BMT	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A07C	25	65	35	8000	1.716	1.449
	99.DS.A08C	25	65	35	8000	2.064	1.749
55	99.DS.A11C	25	70	40	8000	1.920	1.499
	99.DS.A12C	25	70	40	8000	2.268	1.799
65 HAAS READY!	99.DS.A51C	32	72	70	6000	2.016	1.599
	99.DS.A52C	32	72	70	6000	2.388	1.899
75	99.DS.A38C	40	60	100	6000	3.120	2.549
	99.DS.A39C	40	60	100	6000	3.744	3.049

BMT	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A16	20	65	15	8000	4.428	3.799
	99.DS.A17	20	65	15	8000	5.760	4.649
55	99.DS.A23	20	65	15	8000	4.428	3.799
	99.DS.A66	20	65	15	8000	5.760	4.649
65 HAAS READY!	99.DS.A64	25	75	25	6000	4.920	4.199
	99.DS.A65	25	75	25	6000	6.360	5.149
75	99.DS.A47	25	75	25	6000	4.920	4.199
	99.DS.A48	25	75	25	6000	6.360	5.149

Both direction of rotation to machine spindle available*



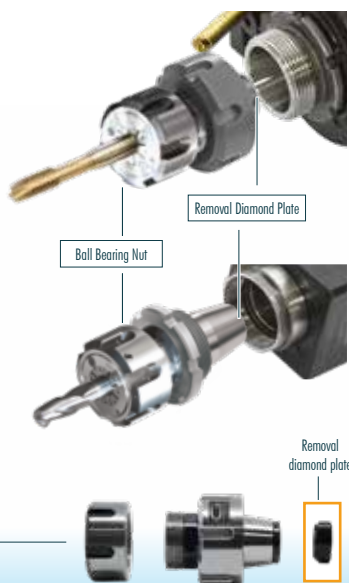
MODULAR QUICK CHANE ADAPTORS 2.0

Compatible with all ER outputs

MADE IN ITALY

NEW TYPES 2.0

- Reduce set-up time and possibility of offline tool presetting
- Universal HIGH TORQUE modular quick change adaptor
- Modular toolholder system suitable for every Driven Tool ER collet output.
- Guaranteed higher rigidity and performances on Gerardi driven tools thanks to the removable diamond plate and the ball bearing nut
- All modular quick change 2.0 adaptors are suitable for ER toolholder with external and internal coolant supply
- Using the quick change adaptors, we suggest not to exceed 10.000 Rpm



PATENTED
REMOVABLE DIAMOND PLATE

KIT #1

Purchase Quick Change (Internal or External nuts) of your CHOICE

KIT #2

Purchase 2 Driven tools + 2 Quick changes

KIT #3

Purchase The Kit of 3 Quick Changes (Internal or External nuts)

List Price 400 € each.

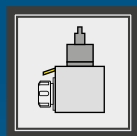
and SAVE **10%**

and Save **20%** on 2 quick changes ordered
15% if you order 1 quick change

and SAVE **20%**



A wide range of driven tools with an unbeatable price / quality ratio



DRIVEN TOOLS

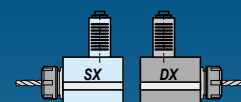
Upgrade Your Lathe and Boost Productivity!

DRIVEN TOOLS FOR CNC LATHES

35%

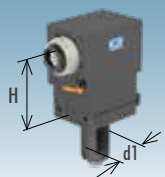
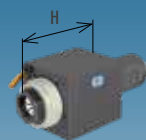
2 YEARS WARRANTY

REDUCTION UP TO



Left - Right

DIN 5480



VDI - DIN69880

* In case of order specify always left or right orientation you need

80 BAR

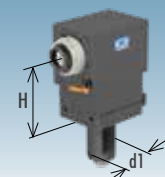
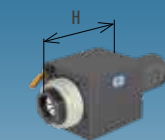
d1	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8003	25	66	32	6000	864	749
	99.ST.8011	25	66	32	6000	1.116	949
40	99.ST.8005	32	95	63	6000	1.080	899
	99.ST.8013	32	95	63	6000	1.412	1.199

Direction of rotation same as machine spindle

30	99.ST.8030	25	55	32	6000	1.814	1.499
	99.ST.8038	25	55	32	6000	2.088	1.799
40	99.ST.8033	32	100	63	6000	2.296	1.949
	99.ST.8041	32	100	63	6000	2.636	2.199

Direction of rotation opposite to machine spindle

DIN 5482



VDI - DIN69880

* In case of order specify always left or right orientation you need

80 BAR

d1	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8201	25	94	32	6000	814	749
	99.ST.8207	25	94	32	6000	1.094	949
40	99.ST.8203	32	115	63	5000	980	849
	99.ST.8208	32	115	63	5000	1.268	1.049

Direction of rotation same as machine spindle

30	99.ST.8217	25	55	32	6000	1.634	1.399
	99.ST.8223	25	55	32	6000	1.908	1.599
40	99.ST.8220	32	100	63	5000	1.958	1.599
	99.ST.8226	32	100	63	5000	2.290	1.949

Direction of rotation opposite to machine spindle



VDI - DIN69880

* In case of order specify always left or right orientation you need

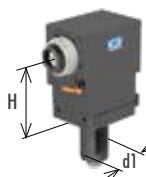
80 BAR

d1	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.BF.0003	25	94	32	6000	842	749
	99.BF.0010	25	94	32	6000	1.124	949
40	99.BF.0005	32	117	63	5000	1.016	849
	99.BF.0011	32	115	63	5000	1.310	1.149

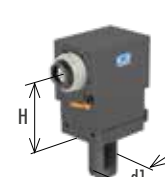
Direction of rotation same as machine spindle

30	99.BF.0021	25	55	32	6000	1.678	1.449
	99.BF.0027	25	55	32	6000	1.966	1.699
40	99.BF.0024	32	53	63	5000	2.016	1.699
	99.BF.0030	32	53	63	5000	2.362	1.999

Direction of rotation opposite to machine spindle



DIN 1809



VDI - DIN69880

* In case of order specify always left or right orientation you need

80 BAR

d1	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.DP.0903	25	94	32	6000	814	749
	99.DP.0910	25	94	32	6000	1.094	949
40	99.DP.0905	32	115	63	5000	980	849
	99.DP.0911	32	115	63	5000	1.268	1.049

Direction of rotation same as machine spindle

30	99.DP.0919	25	55	32	6000	1.634	1.399
	99.DP.0925	25	55	32	6000	1.908	1.599
40	99.DP.0922	32	100	63	5000	1.958	1.599
	99.DP.0928	32	100	63	5000	2.290	1.949

Direction of rotation opposite to machine spindle



NEW BMT 55 RANGE - NOT IN THE CATALOGUE

NICKEL PLATING BODY

80 BAR

d1	Cod.	Biglia Code	ER	H	Nm	Rpm	PREZZO SPECIALE €
55	99.BG.A01	10.57.88.00	25	70	47	6.000	699
	99.BG.A02	T.134-00061	32	70	47	6.000	699
	99.BG.A03	T.134-00071	32	70	47	6.000	899

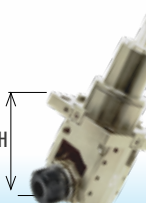
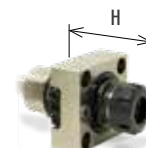
Direction of rotation same as machine spindle

d1	Cod.	Biglia Code	ER	H	Nm	Rpm	PREZZO SPECIALE €
55	99.BG.A05	10.57.87.00	25	70	47	6.000	1.249
	99.BG.A06	T.134-00062	32	70	47	6.000	1.249
	99.BG.A07	T.134-00072	32	70	47	6.000	1.649
	99.BG.A08	T.134-00076	25	100	47	6.000	1.399
	99.BG.A09	T.134-00077	32	100	47	6.000	1.399
	99.BG.A10	T.134-00088	32	100	47	6.000	1.649

Direction of rotation same as machine spindle

d1	Cod.	Biglia Code	ER	H	Nm	Rpm	PREZZO SPECIALE €
55	99.BG.A15	T.134-00025	16	60	16	6.000	2.849
	99.BG.A16	T.134-00057	20	60	16	6.000	2.849

Direction of rotation same as machine spindle



NLX 1500 - 2000 - 2500 - 3000 12 Positions

NZX 12 Positions

80 BAR

Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.G59	32	86,2 ÷ 89,9	60	10.000	1.176	949
99.MS.G60	32	86,2 ÷ 89,9	60	10.000	1.740	1.399
99.MS.G62	40	88,5 ÷ 92	60	10.000	1.176	949
99.MS.G63	40	88,5 ÷ 92	60	10.000	1.740	1.399

99.MS.A72	32	Max 90	60	10.000	2.520	2.049
99.MS.A73	32	Max 90	60	10.000	2.820	2.249
99.MS.A76	40	90	60	10.000	2.520	2.049
99.MS.A77	40	90	60	10.000	2.820	2.249

Both direction of rotation to machine spindle available

NZ 1500 - 2000 - 3100 - 3150 - 3200 16 Positions

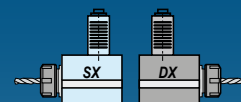
80 BAR

Cod.	ER	H	Nm	Rpm	PREZZO LISTINO €	PREZZO SPECIALE €
99.MS.A101	25	80,6 ÷ 84,3	50	12.000	1.176	999
99.MS.A102	25	80,6 ÷ 84,3	50	12.000	1.740	1.399
99.MS.A103	32	85,5 ÷ 89,2	50	12.000	1.176	999
99.MS.A104	32	85,5 ÷ 89,2	50	12.000	1.740	1.399

Direction of rotation same as machine spindle

99.MS.A106	25	85	50	12.000	2.520	2.049
99.MS.A107	25	85	50	12.000	2.820	2.249
99.MS.A108	32	85	50	12.000	2.520	2.049
99.MS.A109	32	85	50	12.000	2.820	2.249

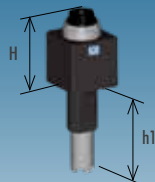
Direction of rotation opposite to machine spindle



Left - Right



VDI 40

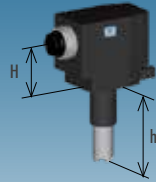


Cod.	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590082	32	75	117,5	63	6000	890	749
99.HA.590082B	32	75	117,5	63	6000	1.110	899
99.HA.590083	32	75	104,8	63	6000	890	749
99.HA.590083B	32	75	104,8	63	6000	1.110	899
99.HA.596352	32	75	130,25	63	6000	890	749
99.HA.596352B	32	75	130,25	63	6000	1.110	899

Direction of rotation same as machine spindle



* Interchangeable couplings for the different Haas turrets



Cod.	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590084	32	75	117,5	63	6000	1.670	1.349
99.HA.590084B	32	75	117,5	63	6000	2.110	1.699
99.HA.590085	32	75	104,8	63	6000	1.670	1.349
99.HA.590085B	32	75	104,8	63	6000	2.110	1.699
99.HA.596353	32	75	130,25	63	6000	1.670	1.349
99.HA.596353B	32	75	130,25	63	6000	2.110	1.699

Direction of rotation same as machine spindle

Mazak

QTN2 12 Positions

QUICK TURN NEXUS QTN 200/250

SUPER QUADREX TURN SQT 15/18 - 200/250



Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A58	32	116,2 ÷ 120	80	6000	2.347	1.549
99.MZ.A59	32	116,2 ÷ 120	80	6000	2.836	2.100



99.MZ.A65	32	130	80	6000	2.542	1.649
99.MZ.A66	32	130	80	6000	2.738	1.949

Direction of rotation opposite to machine spindle

Mazak

SMART QTS1 - BMT68

QUICK TURN SMART QTS 100M / 200M

QT COMPACT 100M - 200M - 300M



Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A03	32	Max 70	60	6000	1.858	1.399
99.MZ.A06	32	Max 70	60	6000	2.249	1.849



99.MZ.A09	32	80	60	6000	2.542	1.949
99.MZ.A10	32	80	60	6000	2.738	2.299

Direction of rotation opposite to machine spindle

Miyano

045: WT100 - TW1

054: WT100 - TW1



d1	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.MY.A02	25	53,9 ÷ 57,6	35	6000	803	749
	99.MY.A03	25	53,9 ÷ 57,6	35	6000	963	849
54	99.MY.A09	32	75,7 ÷ 79,4	60	6000	935	849
	99.MY.A10	32	75,7 ÷ 79,4	60	6000	1.073	949



45	99.MY.A05	25	65	35	6000	1.419	1.249
	99.MY.A06	25	65	35	6000	1.705	1.599
54	99.MY.A11	32	75	60	6000	1.760	1.499
	99.MY.A12	32	75	60	6000	2.079	1.849

Direction of rotation opposite to machine spindle

Nakamura-Tome

BMT44 WT100 - TW1

BMT55 SUPER NTJ-NTJX / NTM 3 / TMC 18 / TW10 / SC150-250 / WT150-250 / WTW 150 / WTS 150 / WT100



d1	Cod.	ER	H	Nm	Rpm	PREZZO LISTINO €	PREZZO SPECIALE €
45	99.NK.A40	25	Max 57,2	40	6000	891	799
	99.NK.A43	25	Max 57,2	40	6000	1.018	899
55	99.NK.A03	32	68,5 ÷ 72,2	63	6000	935	849
	99.NK.A04	32	68,5 ÷ 72,2	63	6000	1.441	1.299



45	99.NK.A50	25	60	40	6000	1.579	1.399
	99.NK.A53	25	60	40	6000	1.892	1.649
55	99.NK.A13	32	55	63	6000	1.760	1.549
	99.NK.A14	32	55	63	6000	2.373	2.099

LOKUMA

BMT60: SPACE TURN LB 200EX / LB 2500EX

/ LB3000EX / GENOS SERIES L300-MW /

MULTUS U3000 / U40007 / LU3000EX M / MY



d1	Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
60	99.OK.A80	32	Max 79	60	6000	1.589	1.299
	99.OK.A81	32	Max 79	60	6000	2.017	1.599

Senso di rotazione uguale al mandrino



60	99.OK.A82	32	70	60	6000	2.872	2.249
	99.OK.A83	32	70	60	6000	3.422	2.699

Direction of rotation opposite to machine spindle

TSUGAMI CORPORATION

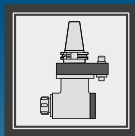
BMT65: M06D / M06SD / M06SY / M08SD / M08SY



Cod.	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TS.A01	25	MAX 60	40	8000	1.467	1.199
99.TS.A02	25	MAX 60	40	8000	2.017	1.649



99.TS.A08	25	65	40	8000	2.383	1.949
99.TS.A09	25	65	40	8000	2.933	2.449



ANGLE HEADS

Versatility & Rigidity!

IDEAL FOR VERTICAL & HORIZONTAL CNC

MADE IN ITALY

Classic Line

INTEGRAL SERIES

Maximum hardness and rigidity thanks to the case hardened and ground shank and shaft

WITH & WITHOUT INTERNAL COOLANT



SERIE ATC (Automatic tool change)

TYPE 1 (Ø90)

Type	ER	Rpm Max	Nm	LIST PRICE €	Long series	LIST PRICE €
9.G90.05000	ER-8	10.000	4	3.030		-
9.G90.07000	ER-11	10.000	5	3.540		3.703
9.G90.10000	ER-16	10.000	10	2.865		3.581
9.G90.16000	ER-25	8.000	24	3.493		4.305
9.GMU.13000	ER-20	4.000	6	3.890		-
9.GMU.16000	ER-25	4.000	18	4.093		-

TYPE 2 (Ø110)

9.G90.20000	ER-32	4.000	40	3.693		4.616
9.GMU.20000	ER-32	4.000	32	4.384		-

TYPE 3 (Ø170)

9.G90.S40000	ISO / CAT / BT40	4.000	140	5.321		6.518
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Evolution Line

MODULAR SERIES

Interchangeable shanks to fit any machine spindle.

WITH & WITHOUT INTERNAL COOLANT



2 YEARS WARRANTY

INTERFACE KIT OFFERED



SHANK AT YOUR CHOICE
(Capto & Km not included)

STOP BLOCK

€ 350,00

SERIE ATC (Automatic tool change)

TYPE 1 (Ø102)

Type	ER	Rpm Max	Nm	LIST PRICE €	Long series	LIST PRICE €
9.FS9.03000	6023E	8.000	2	4.540		5.065
9.FS9.04000	600E	8.000	3,5	4.195		4.860
9.F90.07000	ER-11	10.000	6	3.333		3.690
9.F90.10000	ER-16	10.000	11	2.760		3.425
9.F90.16500	ER-25	8.000	27	3.390		-
9.FMU.10000	ER-16	8.000	9	3.544		-
9.FMU.16000	ER-25mini	6.000	15	3.800		-

TYPE 2 (Ø128)

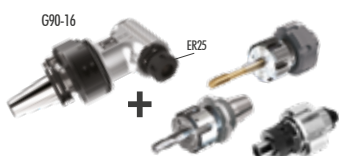
9.F90.16000	ER-25	5.000	46	3.400		4.222
9.F90.20000	ER-32	3.500	85	3.800		5.000

TYPE 3 (Ø157)

9.F90.S4000	ISO / CAT / BT40	2.500	135	4.400		-
9.FMU20000	ER-32 mini	4.000	48	4.911		-

KIT 1 CLASSIC LINE

1 FREE modular quick change by purchasing 1 Head G90-16



α € 3.493
anzichè € 3.893

or

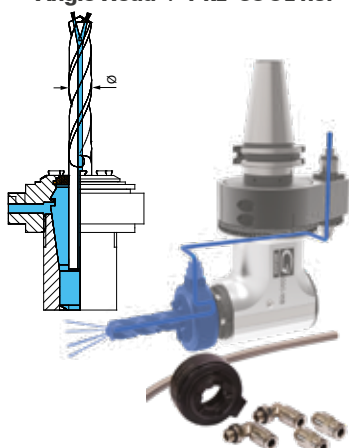


Purchase 1 Head G90-16

€ 2.999
instead € 3.493

KIT 2 RE-COOL NUT

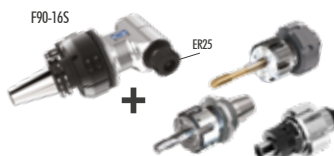
If you purchase 1 Classic Line Angle Head + 1 RE-COOL nut



SAVE 25%
(-25% on the RE-COOL NUT)

KIT 3 EVOLUTION LINE

1 FREE modular quick change by purchasing 1 Head F90-16S



α € 3.390
anzichè € 3.790

or

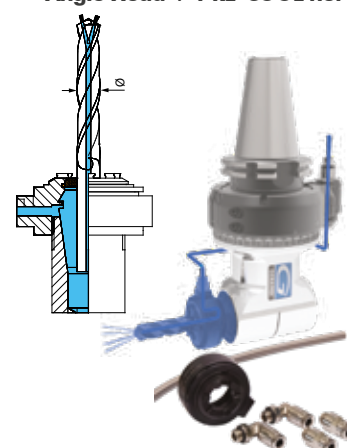


Purchase 1 Head F90-16S

€ 2.999
instead € 3.390

KIT 4 RE-COOL NUT

If you purchase 1 Evolution Line Angle Head + 1 RE-COOL nut



SAVE 25%
(-25% on the RE-COOL NUT)



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